



Dart Aerospace Ltd.
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Canada

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D3065-5
Job Sheet 182425



Part No: D3065-5

Job Qty: 40 ea

Part Name: Step Leg



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/24/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP Rev:D Now on Water Jet 06-04-11 JLM
IPP Rev:E Now manufactured with 6061-T6 06-05-25 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea	8/31/18	8/31/18	0.00	0.00	Start Up Waterjet		DR 18/08/27
100	Waterjet	40 pcs	8/31/18	8/31/18	0.02	3.69	Waterjet1		DR 18/08/27
120	QC	40 pcs	8/31/18	8/31/18	0.00	0.00	QC8		AUG 30 2018 68
130	HandFinish	40 pcs	8/31/18	8/31/18	0.00	0.90	HandFinish1		DR 18/08/27
140	QC	40 pcs	8/31/18	8/31/18	0.00	0.00	QC7-1		AUG 30 2018 68
150	Packaging	40 pcs	8/31/18	8/31/18	0.00	0.00	Packaging3	CA116	DR 18/08/27
160	QC21-SA	40 Ea	8/31/18	8/31/18	0.00	0.00	QC21		AUG 31 2018 9-89

Part Op 100 - 1-Cut as per Dwg
Descriptions: 150 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	33 sf (.825 ea)	90-Start up Operation	7099480

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.080	33	264	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Log	16.458inches ± 0.010	16.468 16.448		
2	Step Log	15.750inches ± 0.005	15.755 15.745		
3	Step Log	2.250inches ± 0.005	2.255 2.245		
4	Step Log	3.460inches ± 0.005	3.465 3.455		
5	Step Log	0.865inches ± 0.005	0.870 0.860		
6	Step Log	6.020inches ± 0.005	6.025		



Container No: S105552



Part: D3065-5

Job No: 182425

Serial No/Batch: S105552

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 08/27/18

32 0105 0 3 00A
32 0105 0 3 00A
32 0105 0 3 00A

			6.015
7	Step Log	1.205inches $\pm$ 0.005	1.210 1.200
8	Step Log	3.484inches $\pm$ 0.005	3.489 3.479
9	Step Log	0.871inches $\pm$ 0.005	0.876 0.866
10	Step Log	8.325inches $\pm$ 0.010	8.335 8.315
11	Step Log	0.551inches $\pm$ 0.010	0.561 0.541
12	Step Log	0.213inches + 0.005 - 0.000	0.218 0.213
13	Step Log	0.128inches + 0.005 - 0.000	0.133 0.128

Plex 8/24/18 8:04 AM Dart.lajeunesse.marie

